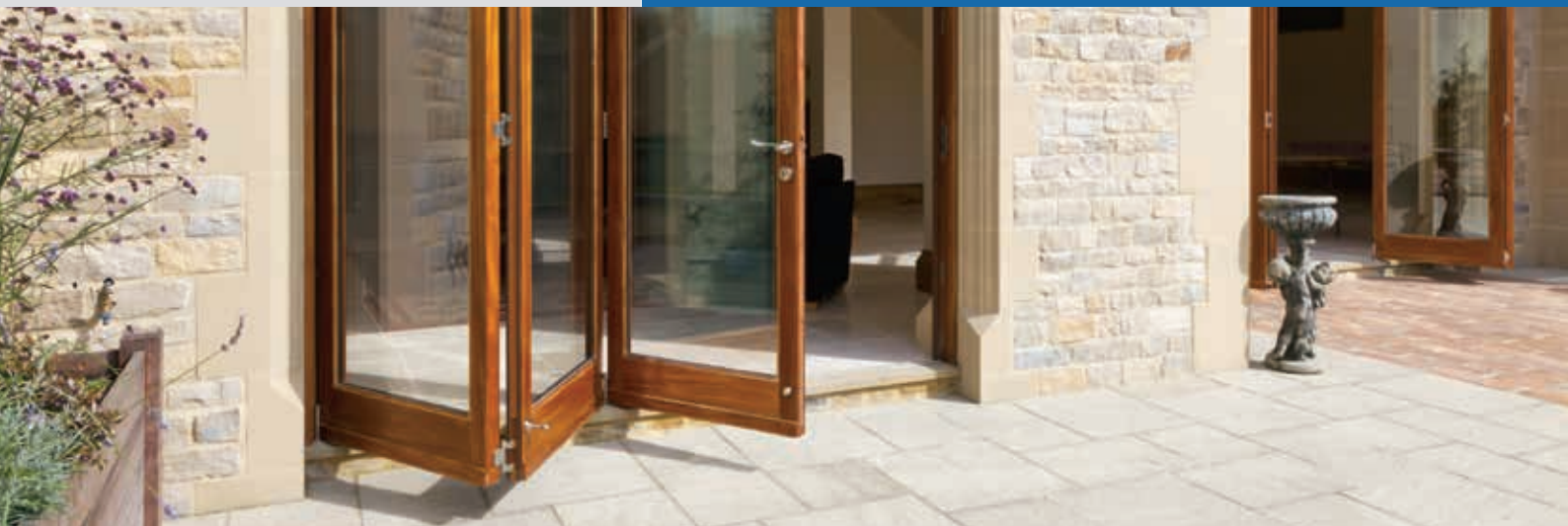


# TOMMA

FOLDING SLIDING STACKING SOLUTIONS

# FOLD 100



## FITTING INSTRUCTIONS



# TOMMA

FOLDING

SLIDING

STACKING

SOLUTIONS

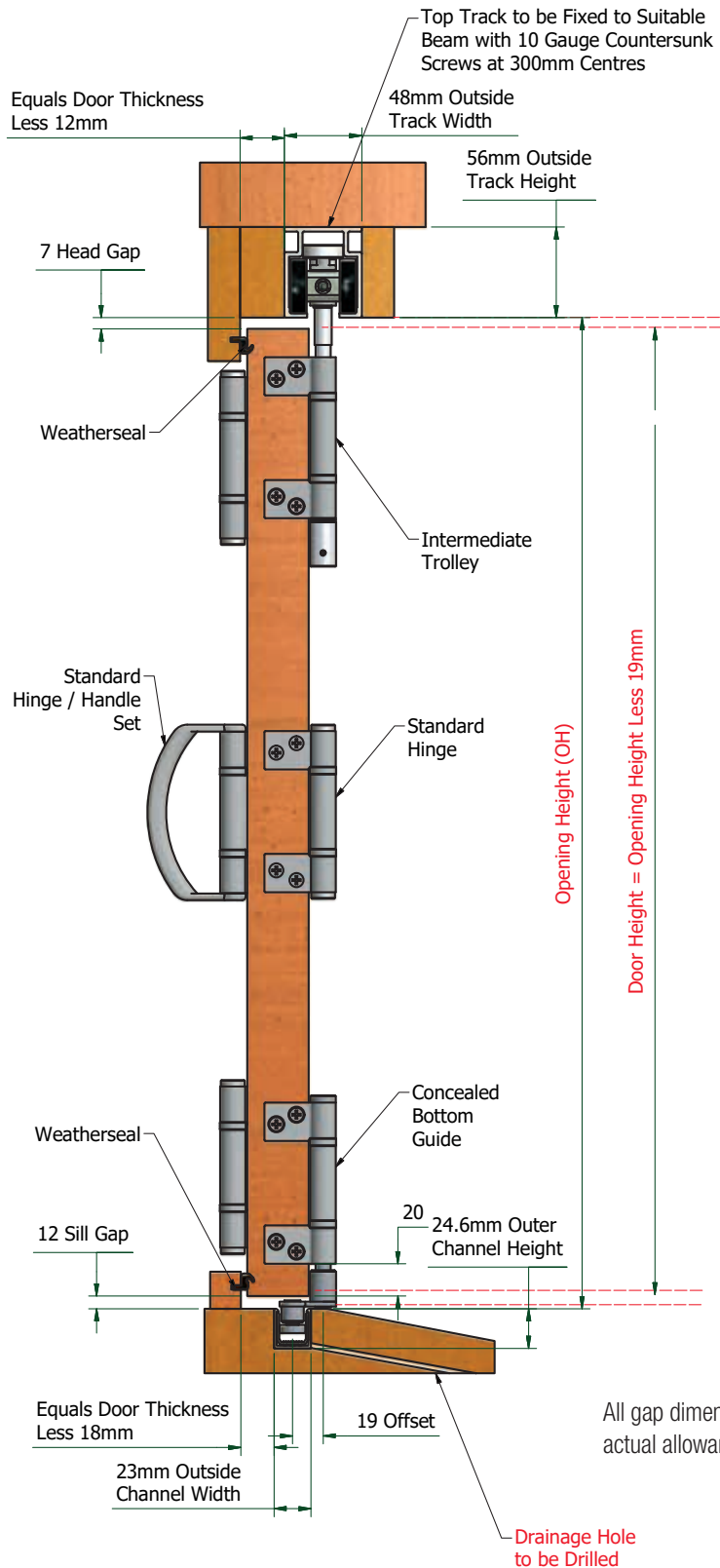
A MAMMOTH INDUSTRIES COMPANY

Mammoth Industries is a privately owned company with our origins in Melbourne Australia. Our company is a leading producer of Rolling, Folding and Stacking systems throughout a number of different industries across the globe. The key to our success is our ability to listen to our client's needs and take an innovative approach to product development, through to engineering and then on to manufacturing. This approach gives our client's a finished product that is easy to use, well-functioning and of a superior quality.

Craig Lang, Managing Director and Founder of Mammoth Industries says, "Having worked in the industry for many years I could see the way that manufacturing was rapidly changing and realised early on the only way to keep in front, and offer our client's the best solutions would be to partner with some of the leading manufacturing facilities around the world. Each of these companies have their own unique capabilities allowing us to access all the latest machinery and manufacturing methods available today. This manufacturing principle combined with our leading engineering and design team enables us to offer our clients the best solutions for their applications and not just the best solution based upon what products are available. I'm proud of the fact we have built an enviable reputation for quality and reliability and now have established long term clients throughout Australia, North America, Europe and Asia. We believe by working with our company and utilising our 100 plus years of design and industry experience we are able to offer your company a competitive edge in your chosen working environment. We listen, understand your needs, offer solutions and become a partner in helping your business to grow."

*Mammoth Industries will "make your ideas move".*

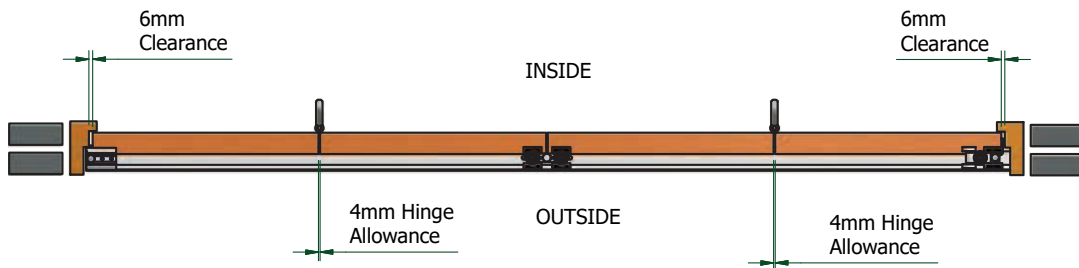




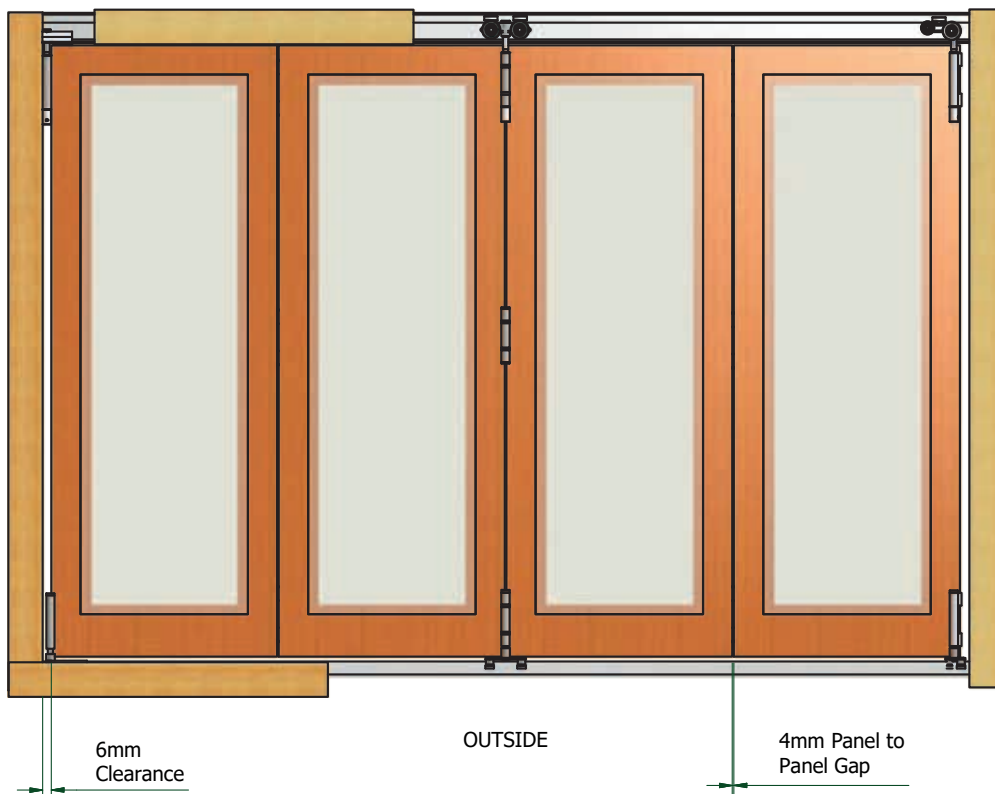
All gap dimensions are recommendations only and actual allowances should be determined by the user.

## STEP 1

Calculate panel size and clearances using TOMMAFOLD Calculator



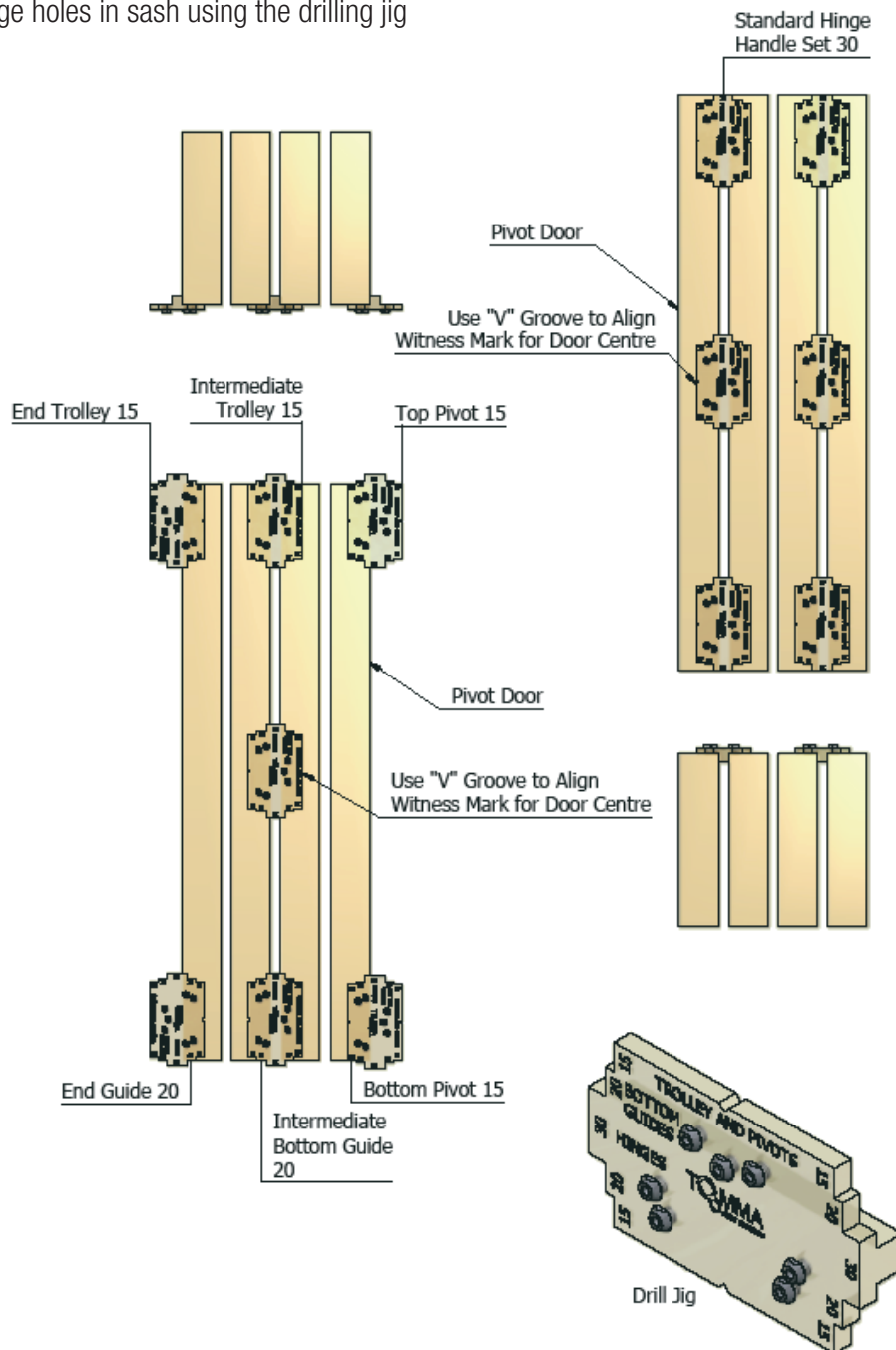
Note: All folding panels are equal width



All gap dimensions are recommendations only and actual allowances should be determined by the user.

## STEP 2

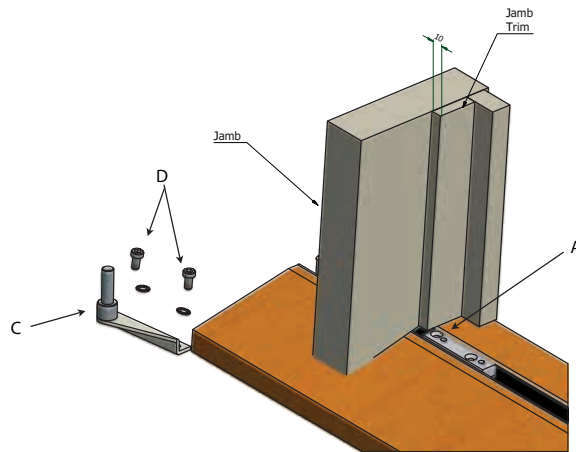
Pre drill hinge holes in sash using the drilling jig



## STEP 3

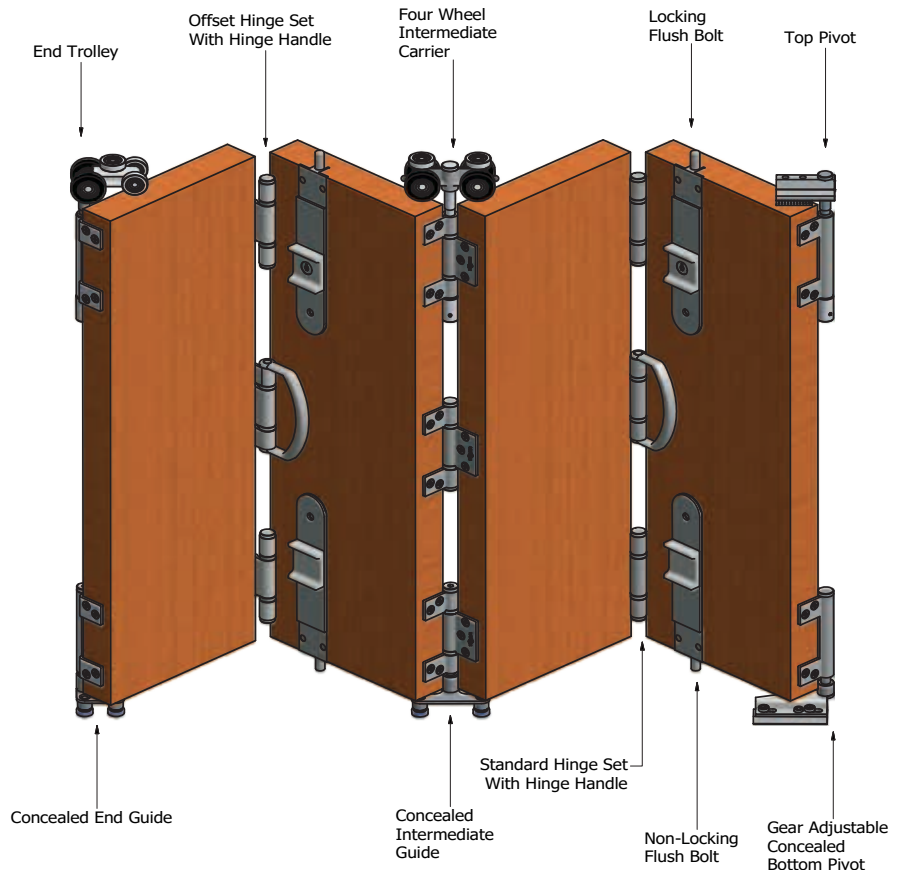
Disassemble Pivot then Place pivot base in bottom track with the gear side facing outside. Align the back edge of pivot base with the jamb trim (A) Drill pilot holes using the base as a template and then fix with screws provided.

Fit top plate (C) and fix with Hex drive cap screws (D)



## STEP 4

Place pivots and trolleys in track in correct order.



## STEP 5

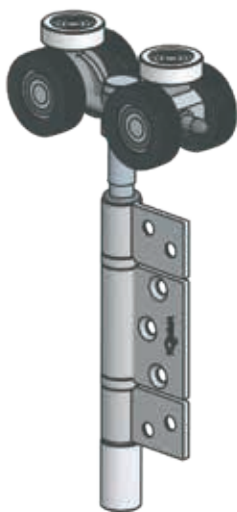
Fit bottom pivot hinge on pivot door and assemble door by placing on bottom pivot and fixing top pivot hinge to Pivot door via the predrilled holes

## STEP 6

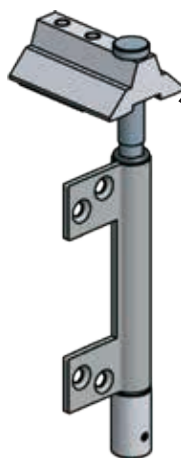
Adjust pivot door to plumb by loosening screws and sliding horizontally, then retighten screw (see below).

## STEP 7

Fit the hinges to the pivot door if required using the pre-drilled holes.

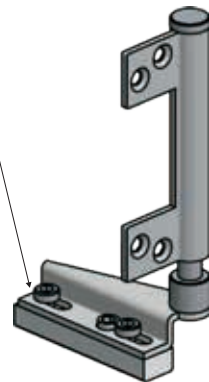


Intermediate Trolley



Top Pivot

Loosen lock screws with hex spanner and adjust Pivots horizontally to plumb position and re-tighten.



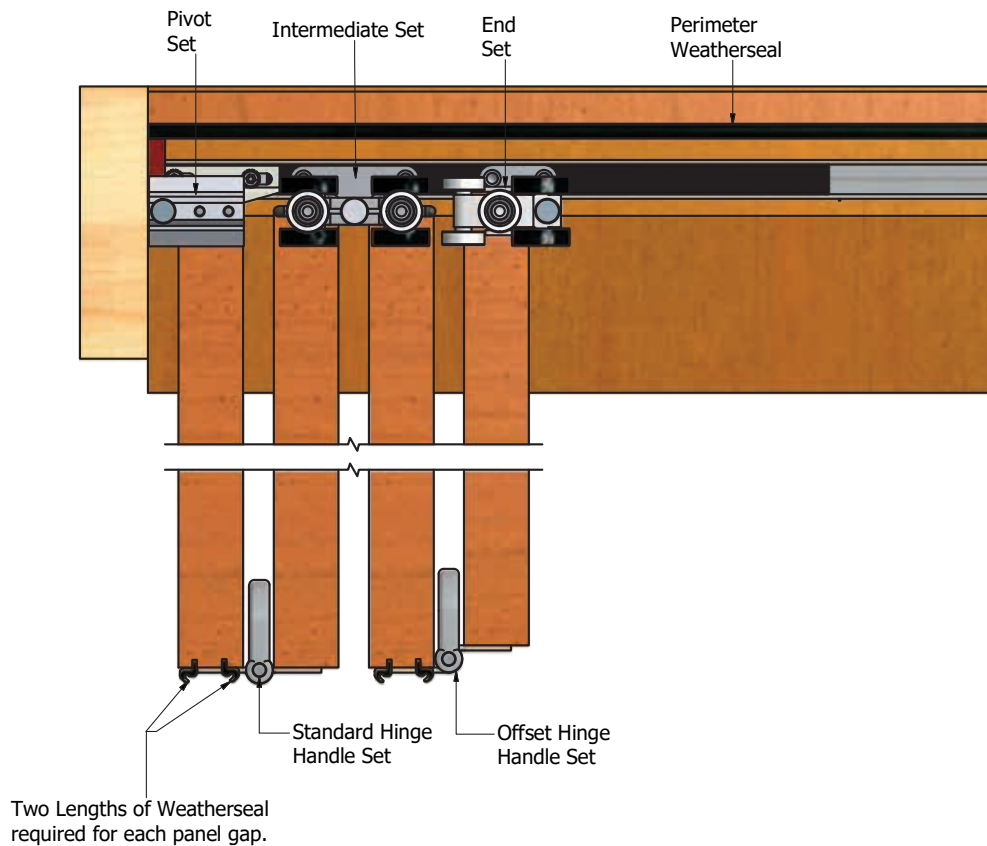
Bottom Pivot

## STEP 8

Fit the next panel to the hinges previously fitted using the predrilled holes.

## STEP 9

Fit the top trolley set (Intermediate or End) and bottom guide (Intermediate or End) using the predrilled holes. Repeat process till all doors are fitted. (See diagram)





## EASY ADJUSTING

**NOTE-** TOMMAFOLD hardware is pre-adjusted and set at a position that should not require any further adjustment. If due to on-site conditions adjustment is required then please follow the instructions below.



**STEP 1** Loosen the locking screw by rotating anticlockwise for 2 turns (720deg)



**STEP 2** From the outside use the included Tommy T Bar to rotate the adjusting screw either clockwise for up or anticlockwise for down. One turn = 1.0mm



**STEP 2** When adjusted open the door system fully and tighten all the security set screws with the included hex key.